

The four parts of Pen-holder

Sectional view of Pen

the pen, and it will be a successful instrument as long

ink from the reservoir in the handle to the nibs of

Pen-holder to conduct, the

in the feed-bar of ), by a similar

Point Section (or neck).

Barrel.

The pen A, is held in the point section, C, by the id piece, the feed-bar, B, which also carries the

om the reservoir to the pen

e tourth piece is the cap, E, which

covers the

と

The cap

Feed Bar

construction

same principle (capillary attraction

(a split) is used

man has found, and ever since the first reed was split he has not been able, with 5,000 or more

improve upon the split.

A split pen is the best instrument for writing that

er while writing, or left off when a shorter holder is

can be put on the top of the holder to make it long-

comidrying when the pen is not in use,

to protect it from injury and keeps the ink

The depth of the splits or fissures which run the as split pens continue to write.

corners of the groove is shown in Fig. 6. in the feed-bar B, Fig. 4, and their place below the whole length of the feed is shown by the dotted line

Feed Bar.

Fig. 6.

forced in by atmospheric pressure between the pen and draws the ink through the moving pen and feed the act of writing, in which the porous paper absorba from the reservoir; and the air to replace it is he supply of ink is regulated automatically The air goes up through the

Dasses down in

the besures and pext to them in

the pen while the ink

Walerman's Fountain

he handle contains the reservoir which have a screwbere it can inking the

bottom of the groove, and each turns out for the other, thus permitting a flow as free and continuous as a running stream while writing, but which stops when the pen is lifted from the paper. No shaking is required, for when the fissures are once thoroughly wet they never become empty or dry until the last drop of ink is drawn from the reservoir.

Records, accounts and letters written with this pen have a uniform color of jnk on every page and line, because the ink is fresh and is laid on more evenlythan with a dip pen.

evenly than with a dip pen.
It jis the simplest, cleanest readiest, and most it casily managed of all the fountain pens, the simplest of all the fountain pens, the simplest of all the fountain pens, the simplest of pensenguests and consequently nothing to get out of order or to be adjusted or ggulated.

When the writing is done the cap can be replaced and the penus ready for the pocket.

With one filling it writes, according to the size of the holder, from 10 to 40 hours continuously; and any desired kind or color of good fluid ink can be employed.

It can be filled and left for months without being used, and when opened the ink will flow as readily as if just filled.

The hard rubber is incorrodible and with a gold pen there is nothing that can be affected by the ink and unless unnecessarily injured they will last a lifetime.

It takes gold or steel pens of the ordinary straight forms, and your lavorite pen (among these) can be fitted. Holders of corresponding sizes are made for gold pens from Nos. 1 to 9.

The pens in the holders are always wet with ink and steel pens are continually rusting or corroding, the same as if left in an ink bottle. They soon spoil and need to be renewed every day, whether they have been used or not; and they always cause more or less decomposition of the ink if allowed to remain me the holder when it is not being used in writing. A steel pen will do good service as an office or deak wen it its removed from the holder at the end of each wen it is removed from the holder at the end of each wen it is removed from the holder at the end of each wen it is not being used in writing.

day's work and the holder closed by covering the point section with the cap, which keeps the ink in the feed bar from drying. Then neither the pen nor the ink will be spoiled over night, and upon replacing the pen in the holder it will be ready for immediate use. A gold pen never rusts nor does it change the ink.

A gold pen never rusts nor does it change the inky It is always the same favorite pen every day in the year, and is preferable for a pocket pen

stances which secure a continuous flow of ink with-With each pen and holden is given a certificate a license under these patents. the patents, which to give satisfaction on thirty days' trial, or the money ing or using similar pens without getting therewith out shaking. All people are cautioned against buy-No. 293,545, issued February 12th, 1884, covers the will be refunded. It also contains a license under which warrants it (unconditionally), and guarantees it with a groove or ink-duct in its surface, and patent (which was the first applied for, although the last to be issued), covers the feed, consisting of a bar Patent No. P307,735\ rissued November 4th; 1884 rom all claims for infringements. (See front cover. protects the user of the holder

Waterman's Ideal Fountain Pen has been on the market since July, 1883, with an increasing sale and popularity. From the first it has been sold with a written guarantee to refun the money if it was not satisfactory. Not one in a bundred has been so returned. We have scores of letters saying; "I would not give up my Ideal pen for five, ten or twenty times its cost." We believe all that have been sold would not be given up for an average of ten times their cost.

If the gold pen points do not suit they will be made to suit by exchange or otherwise. Do not be afraid of troubling us. You do us a kindness in permitting us to make your pen satisfactory. You cannot be more exacting or particular than we shall be painstaking and patient. We only ask a trial for a holder and a suitable pen point, and are quite satisfied to get it; because experience has shown us that an Ideal once tried is sure to be kept, used with increasing pleasure, and heartily recommended to others.

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List	

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#### Dimensions Etc.

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\*In Inches Pages of Note Paper.

words, while his pen travels about an eighth of a mile coording to the fineness of the pen and the handwriting \*A drop of ink is sufficient to write from 100 to 500 words average writer puts 150 written words on a page of about five drops of pege of foolscap, and in an willing from 1,000 to 1,300

The Prices named are for plain black rubber

OCCES

Other Styles cost extra as follows, to wit Chused Burrels (black rubber), Gold Mounted and Chased Barrels, Gold Mounted, Chased, and Taper Cap, 1.50 Chased Barrel with Taper Cap, montled Rinbbor (red and black) InpersCaps, Gold Rens are of the best quality, 50 1,8 8

The

ollows, to wit:

Nos. 1 and 2 have long nibs with fine, me-

ium and coarse points.

and broad or stub points. medium and short nibs having fine, medium, fine, medium, coarse and stub points. dium and coarse points, and with short nibs having No. 3 is made with long nibs having hne, me-NO. 4 and the larger sizes are made with lon coarse

(Nos. 3 to 5), with the or medium points, are esdesigned by a stenographer of twenty years' experiefficient for rapid writing. For Short-hand writing these short nibs elasticity equal or superior to that of the long nibs. a double spring, thus securing a quick action with an pecially adapted and recommended. They were hey are made of special patterns, which give them The medium and short nibs are preferable. In all sizes the short nibs are the mos

scome the most popular and has the largest sale, a gap short nib, of coarse, medium or fine point, and nibs than it is possible to make in the smaller sizes. well as for writing. The gold pens of sizes No. 4 and of hard, medium or soft flexibility. and a description of the quality of pen desired; that For these reasons the No. 4 pen and holder has belarger, are made with a greater variety of points and considered the most convenient size for the pocket as plete and ready for use, send a sample of writing is, whether the pen should be a long, medium or in ordering a gold pen and holder com-The No. 4 Pen and Holder is generally

these fittings to be done under our supervision. adjusted to nearly every gold pen, and we require a sample of the steel pens to be used in it that we In ordering a holder for a steel pen send the gold pen to be used, because the holder has to be In ordering a holder for a gold pen send

MIThese designs are protected by trade mark.

pens of the same size and shape will fit and work may select a holder that his it, then all other steel

**.** 

equally well in it.

The following extracts are copied from a few of the many letters and notices we have received:

No business man should be without an "Ideal."—John D. Patterson, Patterson, Cot.

I have taken great comfort with my Ideal Pen.—Mrs. H. W. Beecher, Brooklyn, N. Y.

I am quite well pleased with the pen Andrew Dovlae,

Stenographer, Washington, D. C.

Thave given your Ideal pen a good trial, and find it in every way a perfection.—John G. Reinhard, Columbus, O.

The Ideal Pen gives me perfect satisfaction [1] I hearily recommend it.—Her, Lindsay Parker, St. George's Church, New York

Conquered by the pen, but terribly resigned. It completely and entirely meets my ideal.—E. W. Jones, M.D., Pres. Board of Health, Taunton, Mass.

I am more than pleased with it, it being the first fountain pen that I have seen that I could recommend.—D. S. Robinson, Supt., Saltsburg, Pa.

Your pen gives entire satisfaction, and to any one who has much writing to do it is invaluable.—Wm. P. Galnos, Editor Stateman, Austin, Texas.

I have written constantly with my Ideal Pen, and find it admirable. It is the only satisfactory self-feeding pen I have ever used.—Kate Fleld, New York, N. Y.

The Ideal Pen with which I am writing has proved itself to be a blessing. It has not given me a moment's trouble.—Charles Danhard, Lecturer, New York.

The Ideals are gaining in favor daily with all who reusing them, and each sale opens the way for new cus-

wre using them, and each sale opens the way for new customers.—B. Mudge, Le Murs, Iu.

It gives perfect satisfaction. I would take no amount of money for it if I could not replace it.—Her. J. E.

Helster, D. D., Annville, Pa.

The pen suits me to a T, the holder works beautifully, and I am suitshed beyond my expectations.—II. D. Dickson, Attorney, Neosho Falls, Kansus.

After trying many different forms of pens for chronographic work, I have found that your Fountain Pen gives the greatest satisfaction,—Prof. J. K. Rees, Columbia College Observatory, New York.

Shorthand writing is one of the most severe tests to which a pen can be subjected, on account of the variety of strokes required to be made in different directions; and a pen which will write shorthand successfully when taken rapidly can be depended upon to write anything; this your pen will do. It has proved to be ever ready, always reliable, and entirely satisfactory.—E. W. Hyron, Otia Prothers & Co., New York.

1 like it so well that I use it in all nev cerrespondence.
-W. A. Frailkner, Cashier People's Nat. Bank, Brattleboro, of Vt.

A year's assiduous work with the pen, testing it in variour ways, has proved to me that your "Ideal" is the only perfect instrument of the kind.—North Brooks, Editor Newark Daily Advertioes, Newark, N. J.

I cheerfully endorse the opinions of thousands of others in relation to the ments of Waterman's Ideal Fountain Pen. I carry one in my pocket, and would not be without it for ten times its cost.—Mr. B. T. Babblit, Soap Manufacturer, New York.

ber, 1883, and am very much delighted with its action. I would not part with it for twenty times its cost, unless it could be replaced by another as good.—Moses G. Farmer, Electrician, New York.

I have used your Ideal Pen as you know from the very first. I have tried almost if not quite all on the market, and my judgment is that it is out of the reach of comparison with any other. I have four of them in constant use.—Her. Geo. F. Pentecost, D. D., Brooklyn, N. Y.

I have used the Waterman Ideal Fountain Pen for about one year. I have often said that my satisfaction with it is so great that I would not sell it for a thousand dollars if it were not to be replaced. We have several of them in constant use here, and with great satisfaction.—J. L. Halsey, 1st Vice-Pres., Manhattan Life Ins. Co., N. Y.

Eureka! At last, after a hundred trials and failures, I've found in your Ideal Fountain Pen one of my life-long disfound in your feet pen for continuous writing. I would not touch \$100 for it, if I could not get another, and shall thank you always for perfecting that important instrument, the pen.—Prof. 0. S. Fowler, Phienologist, New York.

I have tried various other styles of Fountain Pens and found them all defective and uncleanly. But since I became the owner of a Waterman Ideal Fountain Pen I am happy—no dirty fingers, no leaky holders soiling the pocket. It is always ready without pounding and shaking, and is in every way a perfect fountain pen.—Eugene G. Blackford, Fish Commissioner, New York State.

I have been specially interested in Fountain Pens for fifteen years, and have tried scores claiming to be the "best and perfectly satisfactory," but none were worth using till I found the "Ideal" in 183. For three years I have used it with increasing satisfaction. In this time I have personally used over twenty (20) of them, often giving up one, my own, to. friend and getting another. It is a pleasure to bear this unsolicited testinonny to the merits of a most useful invention, for I wish others to know and share its benefits.—Melvil Dewry, Secretary and Director of State Library, Albany, N. Y.

Your pen gives ume wy Edmard Reed, President It works admirable. Thave given up every other pen in Dickinson College, Carlisle, Pa. ery great satisfaction -000

its favor, and have of late done all roy writing with it.—Oliver Wendell Holmes, M. D.

I have used the Ideal for several years, and always recommend it as the best writing instrument in the world.

—J. L. Learned, Managing, Editor, Exening Post, New

I have used this delightful fountain pen constantly for several years, with an immense deal of comfort. It is to a literary worker as wings to a bird. It is a pen of perfection—largaret & Sangster, Editor, //ar/er's Basaar, New York, N. W. 1985 (1985)

and it meets the requirments for practical law reporting to my satisfaction.—Edward F. Underhill, Stemographer Surregate's Court, New York, N. Y. Her some time past I have been using your fountain pen

Pens, it is a square God-send to get and own one of your ldeals.—J. Edwards Smith, M.D., Secretary, Homospathic Hospital College, Cleveland, O. After using the various abortions, sold as Fountale

We have used the Waterman Ideal Peo in writing letters, accounts and articles, and find it clean, trustworthy and a most serviceable friend. It is the best thing of the kind, and we have used them all.—Her. Chas. S. 8(oddard, D. A. 1. Observer. .

I have now written almost exclusively with them for a month, and I find them betterthan any that I have come across here. The ink flows freely, and they are so well but together that they do not dirty the hugers—Henry Labourchere, M. P. Bditor London Truch.

to shake the Pen or address any concentrated remarks to it.
If you are ready, the Ideal Pen is, every time.—Frederic The ink flows as reliably as Tennyson's brook, which everybody knows, ignes on forever. You do not have Whitting, Editor, The Courant, Wellesley, Mass.

nial spring, without coaxing, without waiting. My writing will henceforth be done with its Good-bye to inkstands.— E. F. Bacon, Prof. of Languages, Hasbrouck Institute, fountain of water that flows on and flows ever, li This Water-man Fountain pen may be compared to a le ke a peren-

Wrese could not always kinceedin doing, keeping me in an unes its cost. I write this on the principle that when a Haller, it. Jever hendough to let others know of the liter, it. Jever hendough to let others know of the liter, it. Jever hendough to let others know of the liter, it. I have found the Ideal penas well nigh perfect as anything can readily conceive in the shape of a writing utensil. The as telleved the labor of the desk lumensely and done what Heber henion D. D. Pastor, All Souls All Souls

> sountain pens made in this city which have come to my notice), I find yours the pleasantest, freest and easiest in every way. I use it for shorthand.—E. Walter Griffiths, Brown Bros., 59 Wall St., New York City. that after all the Though entirely unsolicited, I feel it is due to you nat after all the pens I have tried (and I have tried have tried all the

having purchased nearly every style that has been put upon the market. I find the Waterman Ideal Pen the very best of them all. Nothing can surpass its honest excellence, unless it be the cheerful determination of the Coming he may be -Bev. Thomas K. Beecher, D.D., Elmira pany to make every pen suit its purchaser, bowever exect-I have been a user of fountain pens for thirty-five years,

Stopped at every station on the line (quill, steel pen of every sort and kind, gold pen, steel stub, gold stub, stylographic), but after years of fairest, hardest trial of the line convinced that I have reached in the I deal the termination on the line (quill, steel pen of stylographic), but after years of fairest, hardest trial of the line minus. For easy, sure and satisfactory work I have never found anything like it, and never expect to Rev. Alex. Reg. Thompson, D. D., Brooklyn, N. Y.

ster's Unabridge took all the words in the dictionary to express his joy and satisfaction. Well, I am something in the same condition, the more I use the pen the more I like it, and I now wonder wedding day. A year later, however, he gave a "Web-ster's Unabridged, saying he didn't know how much his wife was worth the day of the marriage, but after a year it how, lever gave the minister nothing but what the law compelled on the Perhaps you have heard the story of the bridegroom who got along without it.—Her. L. S. Cranford,

Would carry its own ink and always go off, but they all failed until the insurance man tried it. His name is Waterman. He knew the value of a pen that would be ready when called upon. It is a pen that one can write with all day, and when night comes feel that he ought to offer a prayer for the soul of the inventor. C. D. Lake, Januarance, New York. Lawyers, doctors, preachers and trained mechanics had sall tried their band at inventing a pen—a pen that would just be suited to the hot haste of this nineteenth century, that

lithat it is also unlikely to be ever surpassed it it projution pens as there were during the pust thirty years and follow-gared the successive steps, I may fairly claim to speak under-garandingly on the subject, and I recommend the Ideal as the nearest perfect and indisputably the best writing in indisputably the less writing in indisputably the less writing in in the world. Its plan is so scientific and simple that no writer who has once escaped will ever go back to dipping; but to make a really practical? Fountain Pen has baffled invention for half a century. Having used such Relief from the slavery of the invstand is so immense

ber of years and trying many other makes, I recommend it as the best of all, not only for shorthand but for all work.—Frank Harrison, Editor Shorthand Margine, After using the Waterman Ideal Fountain Pen a num.

years in stenographic court reporting, and am greatly attached to it. It is most excellent, both as in the flow of ink and the quality of the pen. D. C. McErren, Court Reporter, Brooklyn, N. Y. I have been using your Ideal Fountain Ren for some

I have used my Ideal Pen constantly in Taking destifution on yie the courts for the last six years. I think may be uccess has been greatly due to its excellentwork and therefore look upon it as my main support. Track Claration in the reform look upon it as my main support. Track Claration in the wind of the super-excellence to bear jestimony to the super-excellence to the Waterman Them if have just the morning until room the even in t

ations, references, lectures, speeches, sermons, etc., and find it reliable. It feeds rapidly, recovers quickly, maintains its stendy clean cut flow, yet never blots nor blurs.—Chas. II. Breua, Ollicial Stenographer, Supreme Court, Breosklyn, N. Y. it also in outside work, on testimony, arguments, examinthat as no court in the country does heavier work than ours, there can be no severer test. Moreover, I have used by me in heary work with a steadfastness and uniformity that warrants implicit confidence in it. I can safely say luse the Waterman Ideal Fountain Pen, which stands

of every conscivable style, price and make, we have finally determined upon the "Waterman Ideal" as being After years of seatch and experiment with fountain pens

writing and is always ready) will fill you with wonder and admiration; if you have grown weary with trying the many worthess fountain pens on the market and given them up in disgust, the "Waterman" will soon restore all your lost confidence and prove to you that a fountain pen can be made which is a complete and entire success,—E. N. Miner, Editor Phonographic Horld, N. Y. the best for stenographers' use in the world.

If you have used only the old style dip pen, a good fountain pen (which carries its own ink for a week's continuous

[Signed]

Yours gratefully

L. Stoddard.

Rurope two years ago and it was one of the most useful particles I carried with me. I still find it to be the best fountain pen I ever used. I suppose that the stylographic pen has been the cause of more profanity and domestic unbappiness than any other modern device. I think your improvement has, to a great extent, abated these evils in the cause of the control of the cause of modern device. I think your improvement has, to a great extent, abated these evils in the cause of the ca 第1g purchased one of your pens just before going to

wise of my own. The ideal would be cheap at a higher sprice, and I trust that all who have to endure the drudgery by for writing, will buy, and thoroughly test this worthy instruged ment.—I. N. Fairbanka, Bangor, Me., General Agent, 1857 the means of having a large number of my acquaintances buy it, and all have been perfectly suited. I have bought pens for all the members of my family in order to have the Conn. Mutual Life Ins. Co. lacks fit words to express a fair sense of its untiring service. Libink I had bought and thrown away a dozen worthless to the reliable in every respect so good indeed that one to be reliable in every respect so good indeed that one don't see now how I ever wrote without it. I have been go 

### New York, March 22d, 1884.

#### B; Waterman:

Stylographic Pens have been wearing out me. Pen" years I have been wearing out Stylographic Pens, and the Dear Sir-Next to a full purse, your "Ideal Fountain" is the most useful thing I know of in traveling. For

Now, instead of writing with a pin point, I am delighted to find that I can at any time use my own gold pen, and therefore can give force and a distinctive character to my handwriting. You have made a great invention, and one that has evidently "come to stay." A century hence I doubt not that your "Ideal Pen" will still be flourishing, and though "men may come and men may go," like Tennyson's "Brook" it will still "flow on forever,"

[Signed]

New York, April 10th, 1891. Yours truly, J. L. Stoddard.

Bald to me: "You have the arder of a new convert. In a year your 'Ideal' Pen will be as worthless as the rest. Your Tennyson's Brook' will be dry, and your enthusiasm will have vanished like your money." But after seven years of constant use, my pen is as good as ever—a source of unalloyed satisfaction, and an inestimable benefit. Far and I cannot see why, with proper treatment, it should not last as long as the famous "One Horse Shay." from wearing out, the more I use it the better its action, P. S.) In a

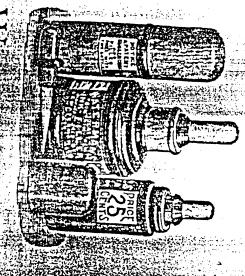
Waterman's Fount

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N. F. Diwer, August 18th, 1888.
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W. S. Hervey, Brooklyn Daily Eagle.
                                                                                                                                                                                                                                                                                                                                                                   Has Not Failed Me Once.
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                                                                                                                                                                                                                          Worth its Weight in Gold.
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                                                                                                           Ready without Trouble or Delay. Sun, New York
                                                                                                                                                          Only Perfect Instrument of its Kind.
Nath brown, Ed., Names Bully advention, N. J.
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E J. Darbon, Stenographer, Jederson, Ma.
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   Never Falling in its Flow. State Ed. Boston.
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                                                   Like an Honest Man-Reliable.
                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              Best Pen in the World
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                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 Geo. IL Blaisdell, Stenographers'
                                                                                                                                                                                                                                                                                                                                                     L. T. Davie, stonographer, New York, 3 1 1 1 1 1
                                                                                                                                                                                                            Eural New Yorker, N. Y.
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The Best



## Waterman's

# Ideali Fountain Pen Ink Filler

Is a bottle of ink, and a patent filler, which consists of a glass tube in a solid rubber cork and bulb combined, that corks the bottle and keeps the filler in the ink when it is not in use.

Both filler and ink are together, clean and ready for immediate use. 深刻

It saves time in filling your pen, and it is so easily, done that you will never let the pen dry up the Tho dosk fillor holds three ounces.

The pocket filler holds enough ink to fill a fountain pen 8 to 10 times. It is cased in a strong round wooden box, with a screw top, that enables a traveler to carry several weeks' supply of his favorite ink, without risk of leaking or breaking.

Price, either style, illied, 25 cents.

They can be sent by mail, prepaid, empty only; 26 cents.

The Ideal Pocket

A perfect pocket for pens and pencils. Tholds large and small longs is side by side securely safely from one to half a dozen at the same time. It will carry safely from one to half a dozen at the same time. It is placed in side of the yest pocket at the bottom, and is entirely out of sight. It bolds itself in and is easily changed from one pocket to another. It is intended to be worn in the breast pocket of the vest and will keep the pens and pencils from wearing holes in it.

Being made of nickeled brass, is neat and durable.

When covered with leather it polishes with a beautiful lustre the pens and pencils carried in it.

[1] New leather covers supplied. See price list below.

Elick Morocco, - 30c.

Red Russia (Imitation), - 30c.

Call (15.1)

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Nickel-plated Pocket, without Leather cover, 150,

### Testimonials.

way as the Ideal Pocket gives as much satisfaction in its own way as the Ideal Pen.—William Kolly, Birmingham, Conn. The Ideal Pocket is just the thing. It is impossible for the pencil to drop out of the pocket, yet it can be removed or replaced easily and quickly.—Nalicay and Fancy Goods or replaced easily and quickly.—Nalicay and Fancy Goods Record, New York.

Amongst the many devices put upon the market for holding pencils securely in the pocket. Waterman's Ideal Pocket is the simplest and most practical.—The Stationer

It is durable and simple. Its utility and reasonable rice bid fair to make it one of the best selling stationery overlies.—Geyer's Stationer, New York.